BEFORE THE ENVIRONMENTAL APPEALS BOARD U.S. ENVIRONMENTAL PROTECTION AGENCY WASHINGTON, D.C.

> + + + + + ORAL ARGUMENT

: IN THE MATTER OF: : VULCAN CONSTRUCTION MATERIALS, LP : PERMIT NO. 91806 AAB :

> Tuesday, December 14, 2010

Administrative Courtroom Room 1152 EPA East Building 1201 Constitution Avenue, NW Washington, DC

The above-entitled matter came on for oral argument, pursuant to notice, at 10:30 a.m.

BEFORE:

THE HONORABLE KATHIE A. STEIN Environmental Appeals Judge THE HONORABLE ANNA L. WOLGAST Environmental Appeals Judge

THE HONORABLE CHARLES SHEEHAN Environmental Appeals Judge

> Neal R. Gross & Co., Inc. 202-234-4433

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APPEARANCES:
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| 1 | P-R-O-C-E-E-D-I-N-G-S |
| 2 | 10:31 a.m. |
| 3 | MS. DURR: The Environmental |
| 4 | Appeals Board of the United States |
| 5 | Environmental Protection Agency is now in |
| 6 | session for oral arguments in re Vulcan |
| 7 | Construction Materials, LP, Permit No. 91806 |
| 8 | AAB, PSD Appeal No. 10-11. The Honorable |
| 9 | Judges Charles Sheehan, Kathie Stein and Anna |
| 10 | Wolgast presiding. |
| 11 | Please turn off all cell phones |
| 12 | and no recording devices allowed. You may be |
| 13 | seated. |
| 14 | JUDGE STEIN: Good morning. We're |
| 15 | hearing arguments this morning in the matter |
| 16 | of in re Vulcan. And as I understand it, |
| 17 | Sierra Club will proceed first and wants to |
| 18 | reserve five minutes for rebuttal. And I also |
| 19 | understand that Counsel for IEPA and for |
| 20 | Vulcan may want to re-allocate their total of |
| 21 | 30 minutes. |
| 22 | Why don't the Counsel introduce |

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Page 5 themselves and state who you're representing? 1 2 And then we'll begin. MR. BENDER: Good morning. David 3 4 Bender representing Sierra Club. 5 JUDGE STEIN: Thank you. 6 MR. KARR: Good morning. Gerald 7 Karr on behalf of the Illinois EPA. 8 JUDGE STEIN: And how long do you 9 intend to talk, sir? MR. KARR: I've gone through my 10 argument a couple of times. Probably 20 11 12 minutes of the half hour. 13 JUDGE STEIN: Okay. 14 MR. MORE: Good morning, Your Josh More from Schiff Hardin on behalf 15 Honor. of Vulcan Constructions Materials. 16 17 I've agreed to cede as much time 18 of my 15 minutes to the Agency. 19 Thank you. JUDGE STEIN: Mr. 20 Bender, you may proceed. 21 MR. BENDER: Good morning, Your 22 Honor. I'm here on behalf of the Petitioner

| | Page 6 |
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| 1 | Sierra Club. The petition in this case raises |
| 2 | four issues that I intend to cover here this |
| 3 | morning. |
| 4 | First, that the PM2.5 analysis |
| 5 | done by Illinois EPA was both procedurally and |
| 6 | substantively deficient. Second, that the |
| 7 | pre-construction monitoring done and relied on |
| 8 | by Illinois EPA was deficient. Third, that |
| 9 | the NOx expressed as nitrogen dioxide analysis |
| 10 | BACT analysis and the carbon monoxide fact |
| 11 | analysis was deficient. And lastly, that due |
| 12 | to the facts in this case, Illinois EPA should |
| 13 | have analyzed the impacts of the Vulcan Plant |
| 14 | on one-hour NOx measuring the air quality |
| 15 | standards. |
| 16 | The first issue, Your Honor, is |
| 17 | the Illinois EPA added late in the process for |
| 18 | this permit a PM2.5 analysis after the close |
| 19 | of public comment which was a significant and |
| 20 | substantial addition to the record without |
| 21 | providing an opportunity for the public to |
| 22 | comment on that analysis. Both the act and |

Page 7 And could I stop you 1 JUDGE STEIN: 2 there? 3 Do you understand that the footnote and chart are included to address 4 5 both BACT applicability as well as ambient air 6 quality analysis? 7 MR. BENDER: Your Honor, I believe 8 you're referring to footnote 102 in the response of the summary? 9 10 JUDGE STEIN: Yes. I understand that to 11 MR. BENDER: 12 be the Agency's response on at least the 13 ambient air quality standard analysis. In the 14 preceding couple of pages I believe there is some discussion in that responsiveness summary 15 16 of PM2.5 and PM10 surrogacy. And so, that may 17 also be part of the Illinois EPA's on the BACT 18 issue. 19 Your Honor, as I was saying, the 20 Act and 5221 require an opportunity for the 21 public to comment on the ambient air quality 22 analysis of the plant. That analysis for

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| 1 | PM2.5 was done well after the close of public |
| 2 | comment. And again, the Sierra Club nor |
| 3 | anyone else in the public had an opportunity |
| 4 | to comment on that analysis. |
| 5 | JUDGE STEIN: Am I correct that |
| 6 | the statute only requires that to the extent |
| 7 | that it's part of the ambient air quality |
| 8 | analysis that that be available for public |
| 9 | comment? Or does the BACT analysis also have |
| 10 | to be available at the time of the hearing? |
| 11 | MR. BENDER: Your Honor, I believe |
| 12 | Section 7475(a)(2) requires public comment on |
| 13 | a number of things including both the ambient |
| 14 | air quality standard and the BACT analysis, |
| 15 | and certainly the Sierra Club's position that |
| 16 | the public should be allowed to comment on the |
| 17 | BACT analysis in addition to ambient air |
| 18 | quality standards. |
| 19 | JUDGE STEIN: As I understand it, |
| 20 | the stay of the grandfathering provision |
| 21 | expired perhaps some time in September. What |
| 22 | effect if any does that have on your arguments |

Page 9 about the surrogacy policy? 1 2 MR. BENDER: Your Honor, the basis for Illinois EPA's decision was to not -- let 3 4 me back up. In the preliminary draft permit, 5 the position of the Illinois EPA was to rely 6 on the surrogacy policy which changed in the 7 decision issued in April where the Illinois 8 EPA was not to rely on it. And now if the 9 stay has been lifted, the Agency should go back and re-do its analysis if it intends to 10 rely on those provisions of 5221. 11 They were adopted in May of 2008 and have been stayed 12 13 and the stay may have expired. 14 So our position, Your Honor, is 15 that the Agency's analysis and the basis for 16 a permit needs to be on what the Agency said the basis for its decision was. And at the 17 18 time of the April Illinois EPA decision, that 19 was to not rely on a surrogacy. 20 In addition, the Administrator's 21 decisions that we have cited in both the 22 Trimble County Title 5 petition and the Cash

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| | Page 10 |
| 1 | Creek Title 5 petition suggests that even when |
| 2 | a surrogacy analysis is used or a surrogacy is |
| 3 | used for PM2.5, it requires more of a record |
| 4 | than Illinois EPA created in this case. It's |
| 5 | not simply stopping with PM10 and ignoring |
| 6 | PM2.5 altogether. |
| 7 | JUDGE SHEEHAN: Could you go into |
| 8 | some detail into why you think the record in |
| 9 | that respect is deficient? |
| 10 | MR. BENDER: Your Honor, we're |
| 11 | responding specifically to the surrogacy |
| 12 | JUDGE SHEEHAN: Right. |
| 13 | MR. BENDER: the record for the |
| 14 | surrogacy issue. |
| 15 | JUDGE SHEEHAN: Right. |
| 16 | Louisville Gas & Electric Trimble |
| 17 | County Power Station Title 5 decision and the |
| 18 | Cash Creek decision go into what is required |
| 19 | generally. It summarizes the case law of the |
| 20 | D.C. Circuit as well as the Administrator's |
| 21 | opinion and was required for surrogacy. And |
| 22 | in that, the Administrator discusses the need |

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| 1 | to document a ratio or proportion between PM10 |
| 2 | and PM2.5 and how that ratio or proportion |
| 3 | between those two species of particulate |
| 4 | matter are affected by pollution controls and |
| 5 | other operating conditions; fuel changes, |
| 6 | pollution controls, operating variability. |
| 7 | And in this case, all that |
| 8 | Illinois EPA has done in the record is to make |
| 9 | an assertion that there's a correlation, but |
| 10 | it's not clear what the basis for that |
| 11 | assertion is. And in fact, from what little |
| 12 | there is in the record on this issue, it |
| 13 | appears that that correlation differs |
| 14 | depending on where pollution controls are |
| 15 | involved and what pollution controls are |
| 16 | involved. |
| 17 | And I'm referring specifically to |
| 18 | the discussion of Teflon fabric filter bags |
| 19 | and the footnote 102 in the Responsiveness |
| 20 | Summary and related discussion there where the |
| 21 | Agency talks about assuming that if fabric |
| 22 | filters are in place, 100 percent of the |

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| | Page 12 |
| 1 | particulate matter will be PM2.5 and that none |
| 2 | of it will be PM or just PM10 which is |
| 3 | different. My understanding from that |
| 4 | discussion is that that's different than pre- |
| 5 | pollution controls. And so there has not been |
| 6 | the type of record that the Administrator's |
| 7 | decision seemed to require which is |
| 8 | documenting what the ratio is between those |
| 9 | two species and how that ratio may change with |
| 10 | pollution controls and other operating |
| 11 | variability. |
| 12 | JUDGE STEIN: Vulcan makes some |
| 13 | arguments in its brief which seem to raise |
| 14 | questions about whether the technical issues |
| 15 | that served as basis for the initial surrogacy |
| 16 | policy in the Seitze memo still exist today. |
| 17 | And they argue in particular that until SILs |
| 18 | are established and other kinds of monitoring |
| 19 | requirements are established that those |
| 20 | technical issues still exist. And I'm |
| 21 | wondering if you could respond to that? |
| 22 | MR. BENDER: Yes, Your Honor, I |

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| | Page 13 |
| 1 | understand that that argument was made. I'm |
| 2 | not sure how Vulcan would connect that to a |
| 3 | BACT analysis because a SIL is not required |
| 4 | for a BACT analysis, nor is a monitoring |
| 5 | concentrations required for a BACT analysis. |
| 6 | What is required for a BACT |
| 7 | analysis is an understanding of emission rates |
| 8 | with pollution controls in place and all the |
| 9 | variable pollution controls or possible |
| 10 | pollution controls in place. And I believe |
| 11 | that the Administrator's decisions in the |
| 12 | Trimble County Title 5 petition decision and |
| 13 | Cash Creek's recognized that most of the |
| 14 | technical issues involved in PM2.5, direct |
| 15 | PM2.5 regulations, had been resolved. |
| 16 | JUDGE STEIN: I have one more |
| 17 | question which perhaps I'll direct also to |
| 18 | Illinois. But are you aware of any place in |
| 19 | the record where there was a finding of |
| 20 | completeness for this permit application as of |
| 21 | July 15, 2008? |
| 22 | MR. BENDER: I'm not aware. |

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| 1 | JUDGE STEIN: Okay. Is Sierra |
| 2 | Club contending that because of the failure |
| 3 | for that completeness determination that in |
| 4 | any event Vulcan isn't entitled to avail |
| 5 | itself of the surrogacy policy? |
| 6 | MR. BENDER: Your Honor, it's |
| 7 | Sierra Club's position that the permit |
| 8 | decision by Illinois EPA was based on not |
| 9 | using surrogacy policy. If it intends to use |
| 10 | surrogacy policy, it should have expressly |
| 11 | done that or should go back and do that and |
| 12 | then that decision and that record can be |
| 13 | reviewed. |
| 14 | It's also Sierra Club's position, |
| 15 | Your Honor, that even if the surrogacy policy |
| 16 | is followed, the record here is insufficient |
| 17 | to justify the use of a PM10 as a surrogate. |
| 18 | And on that note too, the memo |
| 19 | that we've cited in our briefs by Stephen Page |
| 20 | regarding PM2.5 NAX analysis suggests ways |
| 21 | that a surrogate of PM10 may be used. And |
| 22 | there are a few options, none of which were |

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| 1 | followed by the Illinois EPA in this case. |
| 2 | Again, Your Honors, the |
| 3 | significant change between relying on |
| 4 | surrogacy which is to say what Illinois |
| 5 | JUDGE STEIN: And I actually think |
| 6 | we're pretty familiar with the surrogacy |
| 7 | issues unless anybody else has any other |
| 8 | questions on that. We're going to have a |
| 9 | number of questions for EPA and Vulcan on |
| 10 | that. But I think we understand these |
| 11 | arguments pretty well. |
| 12 | MR. BENDER: Okay. Your Honor, I |
| 13 | would like to just point out then one problem |
| 14 | with the PM2.5 analysis done. And that is in |
| 15 | footnote 102 of the response to the comments. |
| 16 | And it appears also in Exhibit G to Vulcan's |
| 17 | response brief. |
| 18 | In that analysis, what it appears |
| 19 | that Illinois EPA has done to assess PM2.5 |
| 20 | ambient air impacts is to take the PM10 |
| 21 | modeling results, extract from those modeling |
| 22 | results the impact of four emission points on |

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| 1 | the Vulcan property, apply a ratio from what |
| 2 | appears to be a ratio from AP42 emission |
| 3 | factors to designate part of those emission |
| 4 | impacts as PM2.5 impacts, and then added it to |
| 5 | a baseline from a regional monitor. |
| 6 | And there are a number of problems |
| 7 | with that analysis. First, it excludes a |
| 8 | significant contributor to a cumulative PM2.5 |
| 9 | impacts. And that's the other sources in the |
| 10 | area around Vulcan. Those modeled impacts |
| 11 | which are required to be part of a cumulative |
| 12 | impacts model were excluded from Illinois |
| 13 | EPA's model. |
| 14 | JUDGE STEIN: But if this Board |
| 15 | were to remand the permit on this issue for |
| 16 | among others failure to subject that analysis |
| 17 | to public comment, I take it you would then |
| 18 | have the opportunity to raise your issues with |
| 19 | that analysis? |
| 20 | MR. BENDER: That's correct, Your |
| 21 | Honor. |
| 22 | So the issues we have with the |
| I | |

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| 1 | modeling are both substantive and procedural |
| 2 | in that we did not have an opportunity to |
| 3 | raise them before. It also goes to one of the |
| 4 | requirements in the case law on when new |
| 5 | public comment is required. And that's when |
| 6 | there are questions about the additional |
| 7 | information and analysis that's added to the |
| 8 | record after the close of public comments. |
| 9 | JUDGE STEIN: Okay. |
| 10 | MR. BENDER: The other problem |
| 11 | with the PM2.5 analysis that shows up in |
| 12 | footnote 102 and in Vulcan's Exhibit G is that |
| 13 | the background concentration used for PM2.5 |
| 14 | annual is in some ways a manufactured number. |
| 15 | The Agency did not have a full year's worth of |
| 16 | data for the monitor for it to use which was |
| 17 | the Bradewood monitor. And so, it created an |
| 18 | annual impact for one of the years based on |
| 19 | some ratios for other data. That's |
| 20 | problematic to Sierra Club for a number of |
| 21 | reasons. It doesn't meet quality requirements |
| 22 | for effective monitoring, and there's no |

| | Page 18 |
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| 1 | reason not to use a site-specific monitor or |
| 2 | the |
| 3 | JUDGE STEIN: Does that go only to |
| 4 | the PM2.5 analysis or does that also bear on |
| 5 | your second argument dealing with regional |
| 6 | monitoring? |
| 7 | MR. BENDER: There's an overlap, |
| 8 | Your Honor. The second issue dealing with |
| 9 | regional monitoring certainly covers PM2.5. |
| 10 | It also covers the other burden. |
| 11 | And on that issue, the Illinois |
| 12 | EPA argues that the modeling guidelines, |
| 13 | ambient air modeling guidelines, do apply but |
| 14 | insist that the requirements of those |
| 15 | guidelines were met for all of the criteria. |
| 16 | The problem with that is that there isn't |
| 17 | basis in the record other than Illinois EPA's |
| 18 | assertions that that's the case to support |
| 19 | those conclusions. |
| 20 | JUDGE STEIN: Well, they say they |
| 21 | rely on this extensive regional network that's |
| 22 | been well established in Illinois. And what's |

Page 19 wrong with that approach? 1 2 MR. BENDER: Your Honor, the 3 guidelines set forth the times when a regional 4 monitor can be used, when it meets three 5 factors -- the location, data quality and 6 currentness. And really, the two issues here 7 are the location and the data quality. 8 There is some discussion on which 9 location criteria should apply, whether it's Case 1 or Case 2 that's set forth in the 10 quidelines. Both Illinois EPA and Vulcan 11 12 argue that this should be a Case 1 situation 13 because Vulcan is in an area that's generally 14 free from impacts of other sources. And so it should not be required to follow the location 15 criteria in Case 2 or the even more stringent 16 criteria in Case 3. 17 18 Where again there's no record 19 other than Illinois EPA's assertion that this 20 location meets Case 1, there's nothing in the 21 record to support that. 22 JUDGE SHEEHAN: But there is this

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| 1 | validity to have this extensive series of |
| 2 | networks that have been in place for years. |
| 3 | This network is SIP approved which is not |
| 4 | insignificant. The record refers to the |
| 5 | Bradewood, the Joliet, Midlothian monitoring |
| 6 | sites. |
| 7 | It sounds as if the state may be |
| 8 | making a pretty strong case here. And then |
| 9 | I'll note footnotes 215 and 216 in the record |
| 10 | seem very thick and rich with numerical detail |
| 11 | about why these monitors provide appropriate |
| 12 | data here. So I don't see the deficiencies |
| 13 | that you're very generally alluding to. |
| 14 | MR. BENDER: Well, Your Honor, a |
| 15 | couple of things. |
| 16 | The data quality requirement is |
| 17 | specific. There are specific requirements for |
| 18 | PSD monitoring data quality which are |
| 19 | different and more stringent than the |
| 20 | requirements for monitoring use for SIP |
| 21 | planning and attainment of emissions which is |
| 22 | what I understand Illinois' series of monitors |

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| 1 | to be. |
| 2 | And just the fact that Illinois |
| 3 | EPA's monitors have been approved for SIP |
| 4 | planning purposes does not mean that they meet |
| 5 | the more stringent requirements for PSD |
| 6 | monitoring. And specific to PM2.5, when we |
| 7 | actually look at what the data was, it's clear |
| 8 | that it doesn't meet it, that there's an |
| 9 | entire year missing from the three years that |
| 10 | Illinois EPA purports to rely on for PM2.5 |
| 11 | annual monitoring. |
| 12 | And because there is no record, |
| 13 | it's unclear to the public whether that could |
| 14 | be said of the other data as well. Other than |
| 15 | Illinois EPA's insistence that the data |
| 16 | quality is sufficient, that evidence isn't in |
| 17 | the record for the public to be able to assess |
| 18 | whether that statement is true or not. Again, |
| 19 | especially concerning since we know it's not |
| 20 | true for PM2.5. |
| 21 | JUDGE STEIN: What evidence have |
| 22 | you pointed to in the record that suggests |
| | |

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| 1 | that contrary to IEPA's conclusions that this |
| 2 | in fact falls under Case 1 of the monitoring |
| 3 | guidelines versus Case 2? That's the first |
| 4 | part of my question. |
| 5 | The second part is why doesn't the |
| 6 | permitting authority with its technical |
| 7 | expertise have a discretion to determine that |
| 8 | it is in fact Case 2 or more appropriately |
| 9 | treated there under the guidelines? |
| 10 | MR. BENDER: Your Honor, to answer |
| 11 | both of your questions, first, the Sierra Club |
| 12 | has pointed to a number of things. First, the |
| 13 | ambient air modeling inventory includes a |
| 14 | number of sources in the vicinity around the |
| 15 | plant. Second |
| 16 | JUDGE STEIN: Do you know how |
| 17 | significant those sources are? |
| 18 | MR. BENDER: We know, Your Honor, |
| 19 | only for PM10 that those sources are very |
| 20 | significant. And this requires a comparison |
| 21 | between the project summary, which is the |
| 22 | statement of basis in this case which is |
| | |

| Page 1 Sierra Club's Exhibit 5. I believe on page 5, 2 there's a table of the annual and 24-hour PM10 3 impacts from both Vulcan and the nearby 4 sources. 5 And then in Exhibit G Vulcan's 6 Exhibit G you have when Illinois EPA 7 extracted which of those impacts are 8 attributable to Vulcan for annual and 24-hour 9 PM10, you have Vulcan-based sources 10 contributing about a third of the total 11 impact, which means that the other nearby | |
|--|----|
| <pre>2 there's a table of the annual and 24-hour PM10 3 impacts from both Vulcan and the nearby 4 sources. 5 And then in Exhibit G Vulcan's 6 Exhibit G you have when Illinois EPA 7 extracted which of those impacts are 8 attributable to Vulcan for annual and 24-hour 9 PM10, you have Vulcan-based sources 10 contributing about a third of the total</pre> | 23 |
| 3 impacts from both Vulcan and the nearby 4 sources. 5 And then in Exhibit G Vulcan's 6 Exhibit G you have when Illinois EPA 7 extracted which of those impacts are 8 attributable to Vulcan for annual and 24-hour 9 PM10, you have Vulcan-based sources 10 contributing about a third of the total | |
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| <pre>7 extracted which of those impacts are 8 attributable to Vulcan for annual and 24-hour 9 PM10, you have Vulcan-based sources 10 contributing about a third of the total</pre> | |
| 8 attributable to Vulcan for annual and 24-hour 9 PM10, you have Vulcan-based sources 10 contributing about a third of the total | |
| 9 PM10, you have Vulcan-based sources 10 contributing about a third of the total | |
| 10 contributing about a third of the total | |
| | |
| 11 impact, which means that the other nearby | |
| | |
| 12 sources around the Vulcan plant are | |
| 13 contributing about two thirds of the maximum | |
| 14 model concentration for PM10. That's | |
| 15 JUDGE STEIN: Do you know how much | |
| 16 that is in total? | |
| 17 MR. BENDER: I'm sorry, Your | |
| 18 Honor? | |
| 19 JUDGE STEIN: Do you know how much | |
| 20 that is in total from the other sources? If | |
| 21 you don't have it readily available, you can | |
| 22 | |

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| 1 | MR. BENDER: Your Honor, I do. In |
| 2 | the private summary, the annual PM10 result |
| 3 | was 14.9. |
| 4 | JUDGE STEIN: Okay. |
| 5 | MR. BENDER: And the annual PM10 |
| 6 | from the Vulcan facilities was 3.8, which |
| 7 | leaves 11.1 that's attributable which is more |
| 8 | than two thirds which is attributable to the |
| 9 | other sources. |
| 10 | And there's a similar proportion |
| 11 | for 24-hour. |
| 12 | JUDGE STEIN: Okay. |
| 13 | JUDGE WOLGAST: What practical |
| 14 | impact would that have had on Illinois' |
| 15 | analysis if in fact they had analyzed it as |
| 16 | Case 2 rather than Case 1? |
| 17 | MR. BENDER: Using the analysis |
| 18 | that Illinois EPA did for PM2.5 which we |
| 19 | contend is problematic for other reasons |
| 20 | but just using that analysis, Your Honor, if |
| 21 | you essentially triple the impact from Vulcan, |
| 22 | it would be a violation of the ambient air |

Page 25 quality standards. Or if you incorporate that 1 2 11.1 from area impact, add it to the impacts 3 _ _ 4 JUDGE WOLGAST: You're saying that 5 would have exceeded the incumbent? 6 MR. BENDER: It would exceed the 7 max. JUDGE WOLGAST: 8 Okay. 9 JUDGE STEIN: I see you've got about three minutes left. So perhaps we 10 should cover -- or I guess almost four minutes 11 -- we perhaps should move to the two remaining 12 13 issues. 14 MR. BENDER: Yes, Your Honor. 15 Thank you. On the BACT issue, the issue here 16 17 -- and Sierra Club is not arguing in this case 18 that safety factors which are built into the 19 BACT limits for NOx and for CO, that those 20 safety factors can never be used in any 21 circumstances. The argument in this case that 22 Sierra Club has raised is that the record in

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| 1 | this case doesn't support either the use of |
| 2 | safety factors or the use of the specific |
| 3 | safety factors that were included. |
| 4 | In response to comments, the |
| 5 | Sierra Club submitted results for NOx and CO |
| 6 | emissions from other facilities. The Illinois |
| 7 | EPA said you can't compare kilns. One kiln is |
| 8 | not the same as others and they emit at |
| 9 | different rates. So the important data points |
| 10 | are the emissions from the stack test done at |
| 11 | the Vulcan mill before it was shut down in the |
| 12 | late '90s. |
| 13 | Those results are 3.45 for NOx, |
| 14 | 4.76 for CO. And then Illinois EPA says we |
| 15 | need to add a substantial safety margin. And |
| 16 | therefore the BACT limits are 4.5 and 11.48. |
| 17 | JUDGE SHEEHAN: Well, then why |
| 18 | can't you consider data from other sources |
| 19 | that have been operational for a while and |
| 20 | presumably have some light to shed on what |
| 21 | might occur at Vulcan, like in this case the |
| 22 | Cutler and Arkansas Lime Facilities |

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| 1 | MR. BENDER: Your Honor |
| 2 | JUDGE SHEEHAN: for NOx? |
| 3 | MR. BENDER: the analysis needs |
| 4 | to be what's the variability in any single |
| 5 | plant's operation? It's not as Illinois EPA |
| 6 | contends each plant emits at a different rate. |
| 7 | But the fact that one plant emits at one rate |
| 8 | and another emits at another rate does not |
| 9 | mean that any one plant's operations vary |
| 10 | significantly from day to day or hour to hour |
| 11 | which is what a safety factor is supposed to |
| 12 | if done correctly is supposed to |
| 13 | capture. All that the record shows here is |
| 14 | that different plants emit at different rates. |
| 15 | JUDGE SHEEHAN: Well, isn't it |
| 16 | relevant to consider what might happen at |
| 17 | other plants that have been in the business |
| 18 | for a while? Is that something that Illinois |
| 19 | should not look at at all or should look at |
| 20 | and give different weight to than they gave |
| 21 | here? |
| 22 | MR. BENDER: It can look at, Your |

| | Page 28 |
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| 1 | Honor, but needs to look at not one test and |
| 2 | one date at a different plant. It needs to |
| 3 | look at what's the operating range of those |
| 4 | different plants. |
| 5 | In contrast to what was done by |
| 6 | Illinois EPA here and the Board's recent |
| 7 | Russell City decision, in that case the Bay |
| 8 | Area Air Quality Management District looked at |
| 9 | individual plants and then how those plants |
| 10 | vary over time and set safety margins to |
| 11 | account for what it determined was the kind of |
| 12 | natural variability in any one plant's |
| 13 | operation. But that equivalent data was not |
| 14 | available, and the Illinois EPA didn't look at |
| 15 | anything similar to that for this plant. |
| 16 | JUDGE SHEEHAN: Well, consider the |
| 17 | fact that the heat rate here was different |
| 18 | than the other two facilities and this was |
| 19 | dolomitic lime which is different, and this is |
| 20 | pebble lime they're producing which is |
| 21 | different. What about the relevance of those |
| 22 | factors? |

| | Page 29 |
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| 1 | MR. BENDER: Well, those are |
| 2 | factors that Illinois EPA gave for not really |
| 3 | considering or for discounting the experience |
| 4 | at the other plants. |
| 5 | If it were shown in the record |
| 6 | that any single plant Vulcan or any other |
| 7 | one has wide ranges in emission rates that |
| 8 | are unavoidable and natural to its process |
| 9 | even with the controls in place, that is |
| 10 | something that we're not contending cannot be |
| 11 | looked at. What we're saying is that that's |
| 12 | not what happened in this case, and that's not |
| 13 | the record in this case. |
| 14 | I see I'm out of time, so unless |
| 15 | you have other questions? |
| 16 | JUDGE STEIN: No further |
| 17 | questions. |
| 18 | MR. BENDER: Thank you. |
| 19 | JUDGE STEIN: Mr. Karr? |
| 20 | MR. KARR: Good morning, Your |
| 21 | Honors. Gerald Karr on behalf of the Illinois |
| 22 | EPA. |

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| 1 | And to answer your one question, I |
| 2 | do not see the Notice of Completeness in the |
| 3 | record as well. I looked for it and could not |
| 4 | find it. |
| 5 | JUDGE STEIN: So does that mean if |
| 6 | there's no Notice of Completeness in the |
| 7 | record, then in fact under no circumstances |
| 8 | would Illinois be able to take advantage of |
| 9 | the so-called grandfathering provision which |
| 10 | only apply to plants as I understand it for |
| 11 | which there was a determination of |
| 12 | completeness as of July 15, 2008? |
| 13 | MR. KARR: That may be right. I'm |
| 14 | not sure. But they didn't take advantage of |
| 15 | that as borne out in their responses of |
| 16 | summary. They went through the additional |
| 17 | analysis because of the stay and the |
| 18 | grandfathering and looked at it from that |
| 19 | perspective as well. And in doing so as |
| 20 | you said you've well aware of the surrogacy |
| 21 | policy and I think they have made the tie |
| 22 | or the correlation between PM, PM10 and PM2.5. |

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| 1 | This analysis that they do for the PM2.5 I |
| 2 | think is well within their bounds to do. |
| 3 | JUDGE STEIN: Then why isn't the |
| 4 | Sierra Club right that an analysis of ambient |
| 5 | air quality or an analysis on 2.5 that you do |
| 6 | after the public comment period has closed |
| 7 | needs to under the Board's precedent and then |
| 8 | under the provisions of the Clean Air Act be |
| 9 | subject to public comment? |
| 10 | MR. KARR: Because in this |
| 11 | instance, they're not really it is an |
| 12 | analysis of 2.5. But what they've done prior |
| 13 | to and what has been commented on kind of |
| 14 | subsumes that analysis. They looked at the |
| 15 | nature of all the emissions from the plant. |
| 16 | And |
| 17 | JUDGE STEIN: I understand that |
| 18 | most of the analysis that you did was in fact |
| 19 | subject to public comment. But I'm concerned |
| 20 | specifically about the 2.5 analysis which the |
| 21 | Board's precedents on this are quite clear. |
| 22 | The statute is quite clear that this kind of |

| | Page 32 |
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| 1 | analysis has to be made available to the |
| 2 | public at the time of public comment. |
| 3 | JUDGE WOLGAST: And just to be |
| 4 | clear going back to my earlier question, was |
| 5 | the analysis included in the chart directed |
| 6 | solely at ambient air quality analysis or also |
| 7 | BACT compliance? |
| 8 | MR. KARR: I believe it was with |
| 9 | BACT compliance as well. |
| 10 | JUDGE WOLGAST: Okay. |
| 11 | JUDGE SHEEHAN: Even though the |
| 12 | chart is titled something differently, it |
| 13 | speaks about ambient air quality impacts. It |
| 14 | doesn't sound like BACT to look at the |
| 15 | phraseology with which you entitled footnote |
| 16 | 102. |
| 17 | MR. KARR: Yes. The way I |
| 18 | understand it, it was meant to be for both. |
| 19 | JUDGE STEIN: Okay. Well, leaving |
| 20 | aside this public comment question, how is it |
| 21 | that the analysis that was done in I guess |
| 22 | what's now Exhibit G squares with the |
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| | Page 3 |
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| 1 | Administrator's determination and I guess |
| 2 | what's known as Trimble County or Louisville |
| 3 | Gas depending upon how you I mean, that |
| 4 | would suggest very strongly that a very |
| 5 | detailed analysis that perhaps goes well |
| б | beyond the scope of the analysis that was done |
| 7 | in the wake of the public comment post- |
| 8 | public comment period really while it |
| 9 | may take a step doesn't really go the full way |
| 10 | that's contemplated by the Administrator's |
| 11 | decisions? How would you respond to that? |
| 12 | MR. KARR: Your Honor, I think |
| 13 | that because this is such a technical issue |
| 14 | that the Illinois EPA did the best they could |
| 15 | with what they had at that time in trying to |
| 16 | balance what was out there and trying to |
| 17 | determine whether or not the grandfathering |
| 18 | would be part of it or not. And the chart was |
| 19 | what they could come up with to answer that |
| 20 | issue or to address that issue through this |
| 21 | whole process. This has been a six-year |
| 22 | process from application to permit. And they |

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| | Page 34 |
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| 1 | were just trying to do the best they could |
| 2 | with this highly technical issue at the time. |
| 3 | JUDGE SHEEHAN: But balancing is |
| 4 | one thing. And it sounds good in theory, but |
| 5 | we need the record to support some firm and |
| 6 | factually-based foundation that Louisville |
| 7 | Trimble calls for and other Agency documents |
| 8 | as well. |
| 9 | And your comments seem very |
| 10 | threadbare and very general. Proposed plan is |
| 11 | an ideal situation to use PM10 as a surrogate |
| 12 | for 2.5. I'm reading from page 37. There is |
| 13 | a direct correlation between 2.5 and 10, a lot |
| 14 | of very general, high altitude statements |
| 15 | without any basis at least here in the record |
| 16 | for the numbers or the data that back those |
| 17 | statements up for this facility, not just in |
| 18 | general. What about this facility? |
| 19 | MR. KARR: And again, I guess what |
| 20 | I could point to is the response in the |
| 21 | summary that we've talked about. And the |
| 22 | footnote 102 and the page 40 and a little bit |

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| 1 | before that is the extent of what the Agency |
| 2 | felt supported their position on this part of |
| 3 | the permit. |
| 4 | JUDGE STEIN: Wouldn't the |
| 5 | Agency's position have perhaps been more |
| 6 | complete had there been an opportunity for the |
| 7 | public to comment on that analysis? I mean, |
| 8 | you're suggesting to me that it's a technical |
| 9 | issue. And I don't disagree that it's a |
| 10 | technical issue. But at the same time, |
| 11 | perhaps the Agency could have benefitted from |
| 12 | public comment from other technical experts. |
| 13 | There are other ways of trying to |
| 14 | make this analysis and obviously what may be |
| 15 | a somewhat newer situation, but that was the |
| 16 | whole purpose of the public comment process is |
| 17 | to be sure that this kind of analysis was |
| 18 | subject to the light of day and that the |
| 19 | Agency before it made its final decision could |
| 20 | benefit from having that analysis subject to |
| 21 | scrutiny by a broader group. |
| 22 | MR. KARR: I probably wouldn't |

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| 1 | disagree with that statement. |
| 2 | I guess next I'd move to the pre- |
| 3 | construction monitoring of the ambient air |
| 4 | quality. |
| 5 | JUDGE STEIN: Right. And I think |
| б | in this particular area, the Board is really |
| 7 | interested in the basis for the Agency's |
| 8 | determination that this fell into Case 1 of |
| 9 | the monitoring guidelines versus Case 2. So |
| 10 | if you could direct your remarks to that |
| 11 | issue, that would be quite helpful. |
| 12 | MR. KARR: I would allude to what |
| 13 | the Board has previously alluded to this |
| 14 | network of monitoring that's been established |
| 15 | in the state, the fact that this was a |
| 16 | facility that's located in a rural area, a lot |
| 17 | of the impacts that the monitoring is meant to |
| 18 | focus on is more for the urban setting. |
| 19 | The data is currently showing that |
| 20 | the air quality is improving in the area of |
| 21 | the facility as well. So I think they felt |
| 22 | they had sufficient representative data to |
| | Page 3 |
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| 1 | show that this facility would not cause any |
| 2 | adverse impacts on the ambient air quality. |
| 3 | Again, I guess it was appropriate |
| 4 | for them to use this representative data that |
| 5 | focusing on the site-specific or project- |
| 6 | specific data wouldn't give them the |
| 7 | information that they would need to reach the |
| 8 | decision they reached, and that they felt by |
| 9 | using the regional data, they were better able |
| 10 | to evaluate the impacts of the facility on the |
| 11 | air quality. |
| 12 | JUDGE STEIN: The Case 1 example |
| 13 | which allows for the use of regional |
| 14 | monitoring networks as I understand it is not |
| 15 | intended for cases of multi-source emissions. |
| 16 | And that's right in the guidelines. And what |
| 17 | I'm struggling with is that there is data in |
| 18 | the record that Sierra Club has pointed to |
| 19 | which would appear to be circumstances of |
| 20 | multi-source emissions. And I'm looking for |
| 21 | how IEPA or Vulcan responds to that data to |
| 22 | show that notwithstanding what would appear to |

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| 1 | be multi-source emissions, it's still |
| 2 | appropriate to use the regional monitoring |
| 3 | data. And that I think is something that |
| 4 | would assist the Board in its deliberations. |
| 5 | MR. KARR: Okay. And again, I |
| 6 | think that the NSR manual allows the agency to |
| 7 | use this regional data regardless of the |
| 8 | localized data that you reference. I think |
| 9 | it's just in their discretion to use that and |
| 10 | that they have felt that that was better |
| 11 | representative than to address the situation |
| 12 | that arose here. |
| 13 | JUDGE SHEEHAN: But do you concede |
| 14 | there are many other sources in the general |
| 15 | area so that it is the dreaded multi-source |
| 16 | area situation? |
| 17 | MR. KARR: I don't know that I |
| 18 | would concede that there's many. This is more |
| 19 | of a rural area. Many I think is a little |
| 20 | extreme. |
| 21 | JUDGE SHEEHAN: Some? |
| 22 | MR. KARR: Some. There are some. |
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| 1 | Yes. |
| 2 | Then turning now to the |
| 3 | Petitioner's position that the Illinois EPA |
| 4 | erred in setting BACT limits for the NOx and |
| 5 | the CO and the issue of safety factors. The |
| б | whole idea I guess behind BACT is that you |
| 7 | want to set limits that well maybe not the |
| 8 | highest are limits that are consistently |
| 9 | achievable. And that's I guess where the |
| 10 | focus of safety factors come in. |
| 11 | The Sierra Club cited the one |
| 12 | stack test that took place at this facility |
| 13 | back in 1999. So those should be the emission |
| 14 | limits for these pollutants. That was a |
| 15 | different configuration of the facility that |
| 16 | exists that was being permitted. |
| 17 | JUDGE STEIN: But hasn't IEPA |
| 18 | conceded in its response to comments that that |
| 19 | stack test is relevant data and perhaps the |
| 20 | most relevant data for at least beginning the |
| 21 | analysis of what should be the BACT limits for |
| 22 | this facility? I mean, I'm troubled by a 240 |

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| 1 | percent compliance margin in the CO context |
| 2 | without what I can tell data to support that |
| 3 | margin. |
| 4 | MR. KARR: Right. |
| 5 | JUDGE STEIN: There is an |
| 6 | explanation. But it's devoid of the detailed |
| 7 | analysis that would allow this Board to make |
| 8 | a determination of why we should approve a |
| 9 | BACT limit for CO that's 240 percent larger |
| 10 | than a stack test at this very facility. |
| 11 | JUDGE WOLGAST: And also I think |
| 12 | it might be helpful if you could sort of walk |
| 13 | us through how the Agency got to a 240 percent |
| 14 | margin of safety. |
| 15 | MR. KARR: Sure. To answer Judge |
| 16 | Stein's question first, the stack test is data |
| 17 | from one day at one time for a configuration |
| 18 | that doesn't now exist. So the Agency felt |
| 19 | comfortable that yes, they can consider that, |
| 20 | but because it's not what they were permitting |
| 21 | in the exact sense that they didn't think that |
| 22 | that would be the appropriate limit. And to |

Page 41 get the 240 percent margin, they looked at 1 2 other sources and also have the requirement in 3 the permit for the downward adjustment after 4 there's an operational history here for BACT 5 for NOx. 6 JUDGE SHEEHAN: But you say you 7 look at other sources I presume you mean the 8 Bellefont and Greenmont, Pennsylvania sources. 9 But there's indication whether the sources are 10 representative or not. Maybe they're at the 11 extreme high end and the broad range would 12 take the safety factor margin way down way 13 below 240. So why should we just focus on 14 these two facilities that seem to be very 15 isolated, out of context examples? 16 MR. KARR: I think because they're 17 using that along with the original stack test 18 in '99 to come up with a number --19 JUDGE SHEEHAN: I know you're 20 using that. But why should you use that? 21 MR. KARR: Well, because that is 22 what's available to them at the time of the

Page 42 permitting. 1 2 There were no JUDGE SHEEHAN: 3 other stack tests from any other facilities 4 available but these two that were at the very 5 high end of the range? 6 MR. KARR: I cannot answer that 7 question. 8 JUDGE SHEEHAN: I think the 9 question that threads through a lot of our 10 questions is you have the test data, and then 11 you could range over the test data for the 12 safety factor at 10 percent or 20 or 100 or 13 200 or 300. Why do you land at 30 percent 14 over for NOx and 240 percent over for CO? Why 15 do you come down exactly at those spots for 16 those two pollutants and not at other spots? 17 Again, I quess I would MR. KARR: 18 just say that that's the analysis that they 19 developed based on the data they had with the 20 idea that you want a setback at a level that's 21 consistently achievable. You don't want to 22 have them constantly going up and over the

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| 1 | limits. |
| 2 | JUDGE SHEEHAN: But I don't think |
| 3 | there's an analysis for both of those |
| 4 | pollutants. All that you say by way of |
| 5 | explanation is that we set them at these |
| 6 | higher safety factor places to handle |
| 7 | operational variations which sounds like cover |
| 8 | for a lack of analysis. You could use that |
| 9 | sentence that utterance for any facility at |
| 10 | any place. It doesn't seem tied at least in |
| 11 | the record to Vulcan. That's our problem. |
| 12 | MR. KARR: Okay. And again, what |
| 13 | I would say is that they used the data they |
| 14 | had to reach those levels. |
| 15 | The fourth issue, which I don't |
| 16 | know that Sierra Club totally got to, but that |
| 17 | the Illinois EPA failed to ensure the |
| 18 | facility's emissions do not cause or |
| 19 | contribute to a violation of the one-hour NOx, |
| 20 | I would first off venture that this issue is |
| 21 | not preserved for appeal. Given the issue of |
| 22 | whether or not it was reasonably |

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| 1 | ascertainable, this was a proposed rule. The |
| 2 | rule did become final the day after the permit |
| 3 | was issued. But the Sierra Club's claim that |
| 4 | it was not reasonably ascertainable I don't |
| 5 | think is supportable. |
| 6 | JUDGE WOLGAST: Well, let's assume |
| 7 | for purposes of argument that you're right |
| 8 | about that point. |
| 9 | If hypothetically the Board were |
| 10 | to remand the permit back to IEPA in a manner |
| 11 | or for reasons that required the Agency to re- |
| 12 | issue the permit the permit is re-issued |
| 13 | hypothetically in 2011 wouldn't the one- |
| 14 | hour NOx standard apply to a permit issued in |
| 15 | 2011? |
| 16 | MR. KARR: I believe it would but |
| 17 | they have the date it was issued I guess |
| 18 | there's the whole issue the issue of when |
| 19 | it's issued versus when it's final, when it's |
| 20 | effective. Here we're operating with a permit |
| 21 | that was issued prior to that. |
| 22 | JUDGE WOLGAST: Right. And I'm |

Page 45 speaking to a post-remand issuance. 1 2 MR. KARR: Well, even if it is on remand, I think the Illinois EPA did determine 3 that because they would not violate the annual 4 5 NO2 NOx that it would not violate the one-hour 6 NOx as well. They did make that statement in 7 the response in the summary on page 77. 8 JUDGE STEIN: I don't think we 9 have any further questions for you. 10 MR. KARR: Thank you, Your Honors. T think the 11 JUDGE STEIN: 12 remaining time we'll give to Counsel for Vulcan. 13 14 MR. MORE: Thank you, Your Honor. Josh More on behalf of Vulcan Construction 15 16 Materials. I'd like to answer the last 17 18 question posed regarding the re-issuance of 19 the permit and whether or not that would 20 require the application of the NO2 NOx. Ι 21 believe it would not. 22 If you remanded the permit to

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| 1 | address issues other than the one-hour NO2, |
| 2 | the re-issued permit is not subject to being |
| 3 | opened with respect to the one-hour NO2. U.S. |
| 4 | EPA recently addressed this issue in its PSD |
| 5 | BACT guidance which I have a copy of I'd like |
| 6 | to present to you all with respect to the |
| 7 | greenhouse gas question which is analogous in |
| 8 | this situation. |
| 9 | U.S. EPA determined that a permit |
| 10 | that was issued before January 1, 2011, but |
| 11 | yet becomes final after an appeal is not |
| 12 | subject to greenhouse gas permitting. |
| 13 | JUDGE WOLGAST: Am I wrong I |
| 14 | mean, I have read that guidance. And am I |
| 15 | wrong in saying that it doesn't address the |
| 16 | question I posed that specifically a remand of |
| 17 | a permit that then has to be re-issued? |
| 18 | MR. MORE: It doesn't address that |
| 19 | specifically. But I would suggest that a re- |
| 20 | issued permit is not a brand new permit in a |
| 21 | sense because it doesn't open or subject that |
| 22 | permit to a public comment on all of the other |

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| 1 | issues that have been addressed and resolved. |
| 2 | It would only subject that permit to public |
| 3 | comment on the issues that were remanded and |
| 4 | were re-opened. And in this instance, it |
| 5 | would not be one-hour NO2 standard. In fact |
| 6 | JUDGE STEIN: Well, how does that |
| 7 | work then? If hypothetically we were to |
| 8 | remand on this PM2.5 issue and say you need to |
| 9 | take public comment. So you go out and take |
| 10 | public comment on that and if hypothetically |
| 11 | there's another remand issue on the compliance |
| 12 | margin and we direct IEPA to take public |
| 13 | comment on that, then the Agency only re- |
| 14 | issues part of the permit? Isn't there just |
| 15 | one permit determination? |
| 16 | So that in that circumstance, you |
| 17 | would in fact be issuing the permit in 2011 |
| 18 | which I think as Judge Wolgast pointed out is |
| 19 | different from the scenario that was outlined |
| 20 | in the PDS guidance which doesn't talk about |
| 21 | a re-opening of the public comment period or |
| 22 | a re-issuance of the permit. It talks about |

| Page 481a permit that was issued in pre-2011 that then2goes up on appeal to the Board and is silent3about the outcome.4MR. MORE: It is silent about the5outcome with respect to a Board rule and the6impact that that would have on subjecting that7permit to the greenhouse gas requirements.8Nonetheless, when a permit is re-9issued based on a remand, it's still not open101011Sierra Club would not have the opportunity1213JUDGE STEIN: But isn't the14determinative period of time when the permit15is issued by the permitting authority16MR. MORE: Yes.17JUDGE STEIN: not the breadth18or the narrowness?19MR. MORE: Yes. But I don't10believe that when the permit is re-issued that1112131415151617181819191111121314151516171819191010111213141515< | | |
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| 8 Nonetheless, when a permit is re- 9 issued based on a remand, it's still not open 10 to public comment on all the issues. The 11 Sierra Club would not have the opportunity 12 to 13 JUDGE STEIN: But isn't the 14 determinative period of time when the permit 15 is issued by the permitting authority 16 MR. MORE: Yes. 17 JUDGE STEIN: not the breadth 18 or the narrowness? 19 MR. MORE: Yes. But I don't 20 believe that when the permit is re-issued that 21 the final determination with respect to all | 6 | impact that that would have on subjecting that |
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| 20 believe that when the permit is re-issued that 21 the final determination with respect to all | 18 | or the narrowness? |
| 21 the final determination with respect to all | 19 | MR. MORE: Yes. But I don't |
| | 20 | believe that when the permit is re-issued that |
| 22 other issues was made when the permit was | 21 | the final determination with respect to all |
| | 22 | other issues was made when the permit was |

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| 1 | initially issued. The re-issued permit, the |
| 2 | final determination is being made with respect |
| 3 | to only that issue that it was remanded. |
| 4 | JUDGE STEIN: But at the time a |
| 5 | permit is issued, doesn't the permitting |
| 6 | authority need to impose the requirements that |
| 7 | are in effect at that time? |
| 8 | MR. MORE: Yes, it does. |
| 9 | JUDGE STEIN: And so, leaving |
| 10 | Vulcan aside, if IEPA were to issue a permit |
| 11 | to another facility in 2011, they would need |
| 12 | to comply with the NO2 standard, correct? |
| 13 | MR. MORE: Yes. IEPA would need |
| 14 | to do a BACT analysis for the NO2 standard. |
| 15 | That's correct. |
| 16 | JUDGE SHEEHAN: So what about the |
| 17 | situation where you have a new permit issued |
| 18 | in 2011 that has the NOx NAX standard, and |
| 19 | this permit here, say it's remanded and it |
| 20 | takes two years to come back, that permitting |
| 21 | occurring one or two years after the one that |
| 22 | you just said would have the NOx NAX in it |

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| 1 | would not have to have a NOx NAX limit? |
| 2 | MR. MORE: I believe that the |
| 3 | permit would not have to address the one-hour |
| 4 | NO2 standard. |
| 5 | JUDGE SHEEHAN: Even though it |
| 6 | comes a year or two after a permit that does |
| 7 | apply the one-hour rule? |
| 8 | MR. MORE: Right. Because the |
| 9 | Agency's final determination with respect to |
| 10 | the one-hour NO2 was made prior to the |
| 11 | effective date of that rule. |
| 12 | JUDGE STEIN: But the language |
| 13 | that appears in the Agency's documents that |
| 14 | we've looked at uses the word "issuance." And |
| 15 | I haven't heard anything that you've said here |
| 16 | today that suggests there wouldn't be a new |
| 17 | issuance of the permit. |
| 18 | In other words, if a case goes |
| 19 | back for a remand that requires a re-opening |
| 20 | of the public comment, you know leaving aside |
| 21 | what happens if you weren't re-opening public |
| 22 | comment, but I believe in that circumstance |

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| 1 | wouldn't that be a re-issuance of the permit? |
| 2 | MR. MORE: It would definitely be |
| 3 | a re-issuance of the permit. I cannot quibble |
| 4 | with that. |
| 5 | JUDGE STEIN: Okay. |
| 6 | MR. MORE: I'd also like to |
| 7 | address the question about the monitoring, and |
| 8 | doesn't that footnote 102, is that a BACT |
| 9 | analysis. I believe it's an air quality |
| 10 | analysis. That's how they've titled it. The |
| 11 | BACT analysis and the remainder of the |
| 12 | response in summary discuss at length that the |
| 13 | BACT analysis with respect to PM2.5 was |
| 14 | performed and it was determined that the |
| 15 | filter the bag house with the Teflon |
| 16 | filter, which is a state-of-the-art filter, is |
| 17 | the appropriate technology, BACT technology, |
| 18 | for the facility to address PM2.5. |
| 19 | JUDGE SHEEHAN: I'm looking at the |
| 20 | record page 37 where you say that the filters |
| 21 | are the best devices for control of fine |
| 22 | particulate. I see the sentence, but I don't |

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| 1 | see any reference to the data supporting that |
| 2 | sentence. |
| 3 | MR. MORE: There's a footnote that |
| 4 | talks about well, that discusses filtration |
| 5 | as the best technology for PM2.5. And |
| 6 | Illinois EPA as the technical entity it is |
| 7 | confirmed that the Teflon lining is in |
| 8 | addition to a bag house requirement to the |
| 9 | typical filter. |
| 10 | JUDGE SHEEHAN: I think you're |
| 11 | referring to footnote 96 probably that that's |
| 12 | addressed in terms of niche apps in MAX, not |
| 13 | in terms of BACT like we have here. |
| 14 | Plus, the Louisville Trimble |
| 15 | decision specifically I think at page 44 |
| 16 | looked very darkly on filters and bag houses |
| 17 | as being effective control technology. Have |
| 18 | you considered Louisville's own pronouncement |
| 19 | on filters and bag houses? |
| 20 | MR. MORE: It's a different |
| 21 | facility, a different type of operation. |
| 22 | Illinois EPA went to an extensive analysis on |

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| 1 | what is the appropriate BACT technology here |
| 2 | and determined that a filter |
| 3 | JUDGE SHEEHAN: But I'm looking |
| 4 | for the extensive analysis. I don't see any |
| 5 | more than this conclusory sentence on page 37. |
| 6 | MR. MORE: Oh, well, there's the |
| 7 | project summary. It contains a whole |
| 8 | discussion on the BACT analysis where they |
| 9 | compared is an SCR the appropriate technology |
| 10 | or not. They ruled that out. |
| 11 | JUDGE SHEEHAN: Where in the |
| 12 | record are you referring to? |
| 13 | MR. MORE: I'm referring to the |
| 14 | project summary which is re-attached to our |
| 15 | petition as Exhibit J, I believe it is |
| 16 | Exhibit H. Excuse me. |
| 17 | JUDGE SHEEHAN: H. |
| 18 | MR. MORE: In that, they do a |
| 19 | whole BACT analysis. And there's also as the |
| 20 | permittee, Vulcan performed a BACT analysis |
| 21 | and provided it to Illinois EPA. And that |
| 22 | is |

| | Page 54 |
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| 1 | JUDGE STEIN: That's the November |
| 2 | of 2008 analysis? |
| 3 | MR. MORE: Yes, ma'am. |
| 4 | JUDGE STEIN: Okay. |
| 5 | MR. MORE: Exactly. Yes, Judge. |
| 6 | Where we go through and we discuss |
| 7 | is SCR available technology for this facility |
| 8 | and determined it is not. And working with |
| 9 | IEPA, they agreed and determined that a |
| 10 | filtration system was appropriate here. |
| 11 | And the facility also agreed to |
| 12 | upgrade its particulate matter handling |
| 13 | equipment to address fugitive PM emissions. |
| 14 | JUDGE WOLGAST: So is it your |
| 15 | position that if you're using the most up-to- |
| 16 | date technology for whatever application we're |
| 17 | talking about, you don't need to do any |
| 18 | further statistical analysis in terms of |
| 19 | whether this would be equivalency between PM10 |
| 20 | and PM2.5 and whether there should be some |
| 21 | different analysis for PM2.5? |
| 22 | MR. MORE: I believe it's a |

| | Page 55 |
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| 1 | factor, but I do not believe its outcome |
| 2 | determinative. |
| 3 | JUDGE WOLGAST: Okay. |
| 4 | MR. MORE: And in this instance, |
| 5 | the Illinois EPA looked at the type of |
| 6 | facility, the type of operation, the type of |
| 7 | emission and came to the conclusion that PM10 |
| 8 | and PM2.5, there was a correlation such that |
| 9 | an emission specific limitation was not |
| 10 | warranted in this instance. |
| 11 | JUDGE SHEEHAN: Correlation |
| 12 | between 10 and 2.5 for this facility or just |
| 13 | generally? Because again, your comments speak |
| 14 | in terms of generalities, not Vulcan in terms |
| 15 | of the correlation. |
| 16 | MR. MORE: I believe that they |
| 17 | said for this facility. If I recall, the |
| 18 | quote is "This facility is a perfect example |
| 19 | of PM and there being a correlation between PM |
| 20 | and PM2.5." |
| 21 | JUDGE SHEEHAN: That's I guess my |
| 22 | problem. You use words like "appropriate" and |
| | |

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| 1 | "generally speaking" the presumption should |
| 2 | apply that the surrogacy works here. But it's |
| 3 | very hard to find any real hard core data as |
| 4 | Louisville requires to support your claims. |
| 5 | MR. MORE: Yes. I think Exhibit G |
| 6 | also supports that. And in Exhibit G, |
| 7 | Illinois EPA did a PM2.5 analysis. And they |
| 8 | assumed with respect to that analysis that all |
| 9 | of the PM10 emissions from the main, from the |
| 10 | facility from the kiln 100 percent of |
| 11 | those PM emissions were PM2.5 emissions. So |
| 12 | with respect to its analysis, it was extremely |
| 13 | conservative. |
| 14 | It then used the AP42 factor that |
| 15 | Mr. Bender referred to only with respect to |
| 16 | the ancillary operations. |
| 17 | JUDGE SHEEHAN: Why couldn't you |
| 18 | just use 2.5 and not even worry about 10? If |
| 19 | you have the data for 2.5, why not just |
| 20 | measure 2.5? Why have to go through the |
| 21 | surrogacy hoop at all? |
| 22 | MR. MORE: Illinois EPA didn't |

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| 1 | look at the PM2.5 data until the surrogacy |
| 2 | policy was stayed. So it was I believe that |
| 3 | Illinois EPA in response to the stay of the |
| 4 | surrogacy policy and in response to Sierra |
| 5 | Club's comments looked and did a specific |
| 6 | PM2.5 analysis, decided to do a conservative |
| 7 | approach by assuming that all of the PM10 from |
| 8 | the boiler and the kiln itself was PM2.5 and |
| 9 | applying the standard AP42 factor with respect |
| 10 | to the ancillary operations to calculate the |
| 11 | PM2.5 emissions that would likely occur from |
| 12 | this facility. Because the facility hasn't |
| 13 | been operating since 2003. |
| 14 | JUDGE STEIN: Why shouldn't that |
| 15 | analysis be subject to public comment? |
| 16 | MR. MORE: Because it's an |
| 17 | outgrowth of the comment public comment. |
| 18 | And it's not a new justification. It's a |
| 19 | continuation. |
| 20 | If every time someone comments and |
| 21 | Illinois EPA does a new analysis and that then |
| 22 | re-opens the public comment period, it's |

Page 58 conceivable that the public comment period 1 2 could go into perpetuity. But doesn't the 3 JUDGE STEIN: 4 statute require that the ambient air quality 5 analysis be available at the time of the 6 public comment period? 7 MR. MORE: It does require that 8 the analysis performed be available. And at 9 the time during the public comment period, Illinois EPA relied upon the surrogacy policy. 10 Towards the expiration of the public comment 11 12 period -- actually after the public comment period -- the surrogacy policy was stayed. 13 So 14 they went further and did the PM2.5 analysis to confirm --15 16 JUDGE STEIN: Right. But at that 17 point, why didn't they before issuing the 18 permit make that analysis, re-open the public 19 comment period or provide further opportunity 20 before they issued the permit? I mean, what 21 is the argument? 22 I mean, I understand your concern

| | Page 59 |
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| 1 | about the iterative process and obviously |
| 2 | wanting to come to closure. But in |
| 3 | retrospect, wouldn't it have made more sense |
| 4 | to take the extra month or two, subject it to |
| 5 | public comment rather than be all the way up |
| 6 | here and now we're having a debate about |
| 7 | whether you need to re-open the public comment |
| 8 | period? |
| 9 | And we'll see how that debate gets |
| 10 | itself resolved. But particularly in light of |
| 11 | the statutory language, it's a very |
| 12 | substantial issue. |
| 13 | MR. MORE: Well, I believe that |
| 14 | the case law suggests that the re-opening is |
| 15 | only required if the new information is a |
| 16 | substantial change in the justification for |
| 17 | the underlying permit condition. |
| 18 | JUDGE WOLGAST: Well, I think that |
| 19 | does raise another question. One is is this |
| 20 | the first instance of data underpinning the |
| 21 | general conclusions of equivalency of PM2.5 to |
| 22 | PM10? And if so, that's not necessarily |

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| conforming or confirming something that was |
| there. It's some brand new sort of data |
| points and analysis that never existed before. |
| Is that wrong? |
| I'm asking from a record |
| perspective is that wrong? |
| MR. MORE: I think that from a |
| record perspective, this appears to be the |
| first data comparison between PM10 and PM2.5. |
| Nonetheless, I don't believe it's |
| the first instance of assessing whether or not |
| a PM2.5 emission limit needs to be included in |
| the permit. I believe it is an outgrowth of |
| the comment and the |
| JUDGE STEIN: But isn't IEPA |
| basing its conclusions at least in part on |
| that analysis? |
| MR. MORE: I don't think there's |
| anything in the record that suggests that. In |
| fact, each response to comment with respect to |
| the PM2.5 analysis that the Sierra Club made, |
| Illinois EPA repeatedly talks about the fact |
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| 1 | that there's a correlation between the two. |
| 2 | They're applying that technology that conforms |
| 3 | with PM2.5. |
| 4 | I cannot recall seeing one comment |
| 5 | in here where they rely upon the PM2.5 |
| 6 | analysis in Exhibit G as the justification for |
| 7 | their permit decision, nor has Petitioner |
| 8 | cited one fact in the response comments or the |
| 9 | entire record that shows that Illinois EPA |
| 10 | specifically relied upon the PM2.5 analysis in |
| 11 | determining that the PM2.5 emission limit |
| 12 | should be set or expressed as PM and PM10. |
| 13 | I'd like to also address, if I |
| 14 | may, the CO and the NOx question; whether or |
| 15 | not the safety margins are appropriate. And |
| 16 | in this instance, there was some concern with |
| 17 | a 240 percent increase over the 1999 stack |
| 18 | test. |
| 19 | I think it's clear that the 1999 |
| 20 | stack test while a factor was not outcome |
| 21 | determinative. It's one test from 1999 at a |
| 22 | period of time when the plant was operating in |

| | Page 62 |
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| 1 | a much different configuration. For example, |
| 2 | Vulcan Construction Materials is installing a |
| 3 | pre-heater. The pre-heater will impact the |
| 4 | heat rate of the facility such that when you |
| 5 | impact the heat rate, you adversely impact |
| 6 | your NOx rates. |
| 7 | And as we all know, there's an |
| 8 | inverse correlation between NOx and CO. To |
| 9 | get a lower NOx, you have to operate at a |
| 10 | lower temperature which has an adverse impact |
| 11 | on CO. Conversely, if you have a higher heat |
| 12 | rate, you will get a higher NOx but in turn |
| 13 | you will get a lower CO. |
| 14 | In this instance, this facility |
| 15 | has a much lower heat rate I'm sorry has |
| 16 | a higher heat rate. Therefore, we see a |
| 17 | higher NOx requirement. Okay? And so, we are |
| 18 | at a point in time where we needed this higher |
| 19 | CO limit. |
| 20 | The Illinois EPA looked to other |
| 21 | facilities, other CO limits that had been |
| 22 | issued and determined that this limit was |
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| | Page 63 |
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| 1 | within the range of lime kilns that had been |
| 2 | issued. In fact, Petitioner comments |
| 3 | extensively with respect to the NOx limit and |
| 4 | points out that other facilities have lower |
| 5 | NOx limits than that being imposed upon Vulcan |
| 6 | and justifies the request for a lower limit |
| 7 | based on other facilities. |
| 8 | The Illinois EPA it's relevant |
| 9 | what limits are applicable at other |
| 10 | facilities. That's why there's the BACT/LAER |
| 11 | Clearinghouse. It's an appropriate mechanism |
| 12 | for determining what are the technologies and |
| 13 | the emission limitations for various |
| 14 | facilities. And in this instance, these |
| 15 | emission limits fall within the range of that |
| 16 | that's being applied at lime facilities across |
| 17 | the country. |
| 18 | JUDGE SHEEHAN: But it's very |
| 19 | difficult to find why those other facilities |
| 20 | are really on all fours with Vulcan. You name |
| 21 | them. You say they have the higher rates. We |
| 22 | don't have any sense of the range of other |

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| 1 | facilities who perhaps have lower rates. We |
| 2 | don't know whether or not Vulcan is similar to |
| 3 | Greenmont or Bellefont. It sounds like you're |
| 4 | just throwing out a conclusion that you want |
| 5 | us to accept out of deference but not giving |
| 6 | us the thread that would connect your safety |
| 7 | factor with the realities on the ground at |
| 8 | Vulcan. That's what we need. |
| 9 | JUDGE STEIN: I mean, I think to |
| 10 | pick up what Judge Sheehan is saying, I think |
| 11 | what we're missing in this record in a number |
| 12 | of instances is the significance of the |
| 13 | crucial facts that IEPA relied on to make its |
| 14 | judgments. |
| 15 | It may well be that a safety |
| 16 | factor of 240 percent or 30 percent could be |
| 17 | justified. But we can't tell because we don't |
| 18 | know what particular facts IEPA relied on. |
| 19 | And I'm not suggesting that to get to those |
| 20 | conclusions. You know that they looked at |
| 21 | something, but there's not enough that's been |
| 22 | committed to paper in the written analysis for |

| | Page 65 |
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| 1 | us to be able to fully evaluate that analysis. |
| 2 | MR. MORE: I would respectfully |
| 3 | disagree. And the reason I say that is I |
| 4 | don't think your case law suggests that they |
| 5 | have to provide every single fact that they |
| б | relied upon. They need to provide sufficient |
| 7 | information for you to deduce that there's a |
| 8 | rational basis for their decision. |
| 9 | And in this case, they talk about |
| 10 | the other facilities that they looked at. |
| 11 | They compared the operations at those other |
| 12 | facilities. They looked at the 1999 stack |
| 13 | test from this facility. They looked at the |
| 14 | BACT analysis that Vulcan performed and |
| 15 | determined that these numbers were appropriate |
| 16 | for this facility. And in fact, based on that |
| 17 | analysis, determined that a ratchet down is |
| 18 | required with respect to NOx. And when you |
| 19 | lower NOx, you must allow for a higher CO |
| 20 | emission. |
| 21 | And so, I think one can connect |
| 22 | the dots without all the dots being presented. |
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| 1 | I think your case law suggests that that's | | | | |
| 2 | available. | | | | |
| 3 | JUDGE STEIN: Thank you. | | | | |
| 4 | MR. MORE: Thank you. | | | | |
| 5 | JUDGE STEIN: Mr. Bender, | | | | |
| б | rebuttal? | | | | |
| 7 | MR. BENDER: Your Honor, in my | | | | |
| 8 | remaining time, I just wanted to address a | | | | |
| 9 | couple points made and then discuss the NO2 | | | | |
| 10 | DR. SCHWEBKE: One-hour issue | | | | |
| 11 | that I did not get a chance to raise the first | | | | |
| 12 | time. | | | | |
| 13 | First in response to Illinois EPA | | | | |
| 14 | and Vulcan's comments that Illinois EPA | | | | |
| 15 | selected fabric filters as the best control | | | | |
| 16 | for fine particulate in the PM2.5 BACT | | | | |
| 17 | analysis, I realize that that statement is | | | | |
| 18 | made in the response to comments. We've not | | | | |
| 19 | been able to find in the record what the basis | | | | |
| 20 | for that statement is. That's a conclusion | | | | |
| 21 | after step 2 or step 3 in a top-down BACT | | | | |
| 22 | analysis which would require identifying what | | | | |

| Page 671all the alternatives are and ranking them to2be able to make that conclusion. And we're3not aware of anywhere in the record where that4information exists.5Second, I think that it is clear6that Illinois EPA did rely on its PM2.57analysis for surrogacy, and they said they8exist in the response to comments, and on its9footnote 2 in response to comments to issue10the permit. In fact, I heard Counsel for11Illinois EPA agree with that statement here12this morning when asked if they relied on the13surrogacy law or the rule, and the answer was14no. They did their analysis of PM2.5 for15their final decision.16Additionally on the heat rate17issue, I think there is some confusion in the18record on what this heat rate issue is with19the lime kiln with the new design. My20understanding from the description of the21improving because of pre-beaters added so the | 1 | |
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| 13 surrogacy law or the rule, and the answer was 14 no. They did their analysis of PM2.5 for 15 their final decision. 16 Additionally on the heat rate 17 issue, I think there is some confusion in the 18 record on what this heat rate issue is with 19 the lime kiln with the new design. My 20 understanding from the description of the 21 record is that the heat rate is actually | 11 | Illinois EPA agree with that statement here |
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| 17 issue, I think there is some confusion in the 18 record on what this heat rate issue is with 19 the lime kiln with the new design. My 20 understanding from the description of the 21 record is that the heat rate is actually | 15 | their final decision. |
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| 19 the lime kiln with the new design. My 20 understanding from the description of the 21 record is that the heat rate is actually | 17 | issue, I think there is some confusion in the |
| 20 understanding from the description of the 21 record is that the heat rate is actually | 18 | record on what this heat rate issue is with |
| 21 record is that the heat rate is actually | 19 | the lime kiln with the new design. My |
| | 20 | understanding from the description of the |
| 22 improving because of pre-heaters added so the | 21 | record is that the heat rate is actually |
| | 22 | improving because of pre-heaters added so the |

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| 1 | plant is more efficient, burns less fuel per |
| 2 | ton of stone in and lime out, which actually |
| 3 | has the effect of positively affecting or |
| 4 | reducing emissions, not as Vulcan suggests |
| 5 | here has the impact of increasing emissions. |
| 6 | And I think Illinois EPA in its response to |
| 7 | comments says that a number of times that it |
| 8 | actually expects emissions to be lower when |
| 9 | expressed in tons or pounds per unit of input. |
| 10 | Your Honors, on the issue of one- |
| 11 | hour NO2, to answer a question of whether a |
| 12 | remand on another issue requires consideration |
| 13 | of one-hour NO2, Sierra Club's position is |
| 14 | that it does. And for two reasons. |
| 15 | First, the Act in '94 or '74/'75 |
| 16 | and 40 CFR 5221(a) speak in terms of |
| 17 | commencing construction. For PSD permitting |
| 18 | purposes, that's the time point that matters |
| 19 | the most. And in this case, that will not |
| 20 | occur under the hypothetical if there's a |
| 21 | remand until after the remand. |
| 22 | And the statute and the regulation |

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| 1 | are clear that construction cannot commence |
| 2 | unless and until the permittee has |
| 3 | demonstrated that it will not cause or |
| 4 | contribute to a violation of any ambient air |
| 5 | quality standards. That speaks in terms of |
| 6 | length of construction in the presence of any |
| 7 | ambient quality standards then in place. |
| 8 | The second reason that Sierra Club |
| 9 | says that under the hypothetical analysis be |
| 10 | required is in 40 CFR 124.19(f)(1). That |
| 11 | speaks and says specifically when a filed |
| 12 | permit decision is made. |
| 13 | In cases such as this where |
| 14 | there's been review by the Board, there's |
| 15 | three circumstances when the final decision is |
| 16 | made. If there's a remand, it's made either |
| 17 | after review again after remand, or if the |
| 18 | Board's decision says that no additional |
| 19 | review is required after remand. That speaks |
| 20 | specifically to situations such as this as to |
| 21 | when the final permit decision is issued. And |
| 22 | consistent with the statute, that should be at |

| Part 1 the time of the final permit issuance, that 2 should ensure compliance with all then 3 effective ambient air quality standards. 4 And this issue is extremely 5 important as the PM2.5 one is for Sierra Club 6 because the ambient air quality standards are 7 the heart of the Clean Air Act. They're the 8 health-based standards air quality 9 standards. 10 And contrary to the response by | |
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| 2 should ensure compliance with all then 3 effective ambient air quality standards. 4 And this issue is extremely 5 important as the PM2.5 one is for Sierra Club 6 because the ambient air quality standards are 7 the heart of the Clean Air Act. They're the 8 health-based standards air quality 9 standards. | age 70 |
| 3 effective ambient air quality standards. 4 And this issue is extremely 5 important as the PM2.5 one is for Sierra Club 6 because the ambient air quality standards are 7 the heart of the Clean Air Act. They're the 8 health-based standards air quality 9 standards. | |
| And this issue is extremely important as the PM2.5 one is for Sierra Club because the ambient air quality standards are the heart of the Clean Air Act. They're the health-based standards air quality standards. | |
| 5 important as the PM2.5 one is for Sierra Club 6 because the ambient air quality standards are 7 the heart of the Clean Air Act. They're the 8 health-based standards air quality 9 standards. | |
| 6 because the ambient air quality standards are 7 the heart of the Clean Air Act. They're the 8 health-based standards air quality 9 standards. | |
| 7 the heart of the Clean Air Act. They're the 8 health-based standards air quality 9 standards. | |
| 8 health-based standards air quality 9 standards. | |
| 9 standards. | |
| | |
| 10 And contrary to the response by | |
| | |
| 11 Vulcan and comments by Illinois EPA that ther | е |
| 12 was an analysis by Illinois EPA that shows | |
| 13 compliance with the one-hour NO2 standard, we | |
| 14 actually read that analysis to say the | |
| 15 opposite. That analysis is in Exhibit I to | |
| 16 Vulcan's brief. | |
| 17 And the Agency does a very rough | |
| 18 analysis. We're not contending it's a | |
| 19 sufficient analysis. But what their | |
| 20 conclusion is is that the one-hour impacts | |
| 21 from Vulcan alone will be 68, or a little bit | |
| 22 over 68 parts per billion out of a standard | |

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| 1 | that's 100. That's not including any area |
| 2 | sources in the cumulative impacts analysis. |
| 3 | And that's not including background |
| 4 | concentrations which we know in our reply |
| 5 | based on EPA's online available data for |
| 6 | design values that when 68 is added, not even |
| 7 | including the impacts from other area sources, |
| 8 | just once Vulcan's impact is added to |
| 9 | background concentration, it results in a |
| 10 | violation of the one-hour standard. |
| 11 | I see my time is up. So unless |
| 12 | you have questions, thank you, Your Honors. |
| 13 | JUDGE STEIN: Thank you. I would |
| 14 | like to thank all Counsel for their argument. |
| 15 | It's been extremely helpful to the Board. And |
| 16 | we will take the argument into consideration |
| 17 | as well as the briefs. I think it's been |
| 18 | helpful in clarifying some issues for us. |
| 19 | And the hearing now stands |
| 20 | adjourned. |
| 21 | MS. DURR: All rise. This session |
| 22 | of the Environmental Appeals Board now stands |
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| 1 | adjourned. | | |
| 2 | (Whereupon, at 11:43 a.m., the | | |
| 3 | hearing was adjourned.) | | |
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<u>CERTIFICATE</u>

This is to certify that the foregoing transcript

In the matter of: Vulcan Construction Materials

Before: Environmental Appeals Board

Date: December 14, 2010

Place: Washington, DC

was duly recorded and accurately transcribed under my direction; further, that said transcript is a true and accurate record of the proceedings.

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